

年份	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100																																																																																																																																							
总人口	115964	116732	117500	118268	119036	119804	120572	121340	122108	122876	123644	124412	125180	125948	126716	127484	128252	129020	129788	130556	131324	132092	132860	133628	134396	135164	135932	136700	137468	138236	139004	139772	140540	141308	142076	142844	143612	144380	145148	145916	146684	147452	148220	148988	149756	150524	151292	152060	152828	153596	154364	155132	155900	156668	157436	158204	158972	159740	160508	161276	162044	162812	163580	164348	165116	165884	166652	167420	168188	168956	169724	170492	171260	172028	172796	173564	174332	175100	175868	176636	177404	178172	178940	179708	180476	181244	182012	182780	183548	184316	185084	185852	186620	187388	188156	188924	189692	190460	191228	191996	192764	193532	194300	195068	195836	196604	197372	198140	198908	199676	200444	201212	201980	202748	203516	204284	205052	205820	206588	207356	208124	208892	209660	210428	211196	211964	212732	213500	214268	215036	215804	216572	217340	218108	218876	219644	220412	221180	221948	222716	223484	224252	225020	225788	226556	227324	228092	228860	229628	230396	231164	231932	232700	233468	234236	235004	235772	236540	237308	238076	238844	239612	240380	241148	241916	242684	243452	244220	244988	245756	246524	247292	248060	248828	249596	250364	251132	251900	252668	253436	254204	254972	255740	256508	257276	258044	258812	259580	260348	261116	261884	262652	263420	264188	264956	265724	266492	267260	268028	268796	269564	270332	271100	271868	272636	273404	274172	274940	275708	276476	277244	278012	278780	279548	280316	281084	281852	282620	283388	284156	284924	285692	286460	287228	287996	288764	289532	290300	291068	291836	292604	293372	294140	294908	295676	296444	297212	297980	298748	299516	300284	301052	301820	302588	303356	3041

Claims

[c1] We claim as our invention:

1. A golf club head comprising:

a body having a crown, a sole, a ribbon, and a front wall with an opening, the crown having a thickness of 0.030 inch to 0.050 inch, the sole having a thickness of 0.030 inch to 0.050 inch, the body composed of a cast titanium alloy material; and

a striking plate insert positioned within the opening and welded to the body, the striking plate insert having a uniform thickness in the range of 0.080 inch to 0.120 inch, the striking plate insert composed of a formed titanium alloy material comprising titanium, aluminum, tin, chromium, molybdenum, zirconium and silicon, and having a microstructure of at least 40% alpha phase; wherein the golf club head has a volume ranging from 350 cubic centimeters to 420 cubic centimeters and a mass ranging from 185 grams to 215 grams, and the golf club head has a coefficient of restitution ranging from 0.80 to 0.83.

[c2] 2. A golf club head comprising:

a body having a crown, a sole, a ribbon, and a front wall with an opening; and a striking plate insert positioned within the opening, the striking plate insert having a uniform thickness in the range of 0.040 inch to 0.250 inch, the striking plate insert composed of a titanium alloy material having a microstructure of at least 40% alpha phase.

[c3] 3. The golf club head according to claim 2 wherein the striking plate insert is composed of a formed titanium alloy material material.

[c4] 4. The golf club head according to claim 2 wherein striking plate insert is composed of a forged titanium alloy material.

[c5] 5. The golf club head according to claim 2 wherein the body is composed of a cast metal material.

[c6] 6. The golf club head according to claim 2 wherein the striking plate insert is composed of a formed titanium alloy material and the body is composed of a cast titanium alloy material.

